



USER HANDBOOK

Translation of the original instruction

Victoria Arduiro

Congratulations,

By purchasing the VA358 WHITE EAGLE 🕮 🚭 you have made an excellent choice.

The purchase of a professional espresso coffee-maker involves various elements of selection: the name of the manufacturing firm, the machine's specific functions, its technical reliability, the option of immediate and suitable servicing, its price. You certainly evaluated all these factors and then

made your choice: the VA358 WHITE EAGLE

We think you have made the best choice and after every coffee and cappuccino you will be able to assess this.

You will see how practical, convenient and efficient working with VA358 WHITE EAGLE

If this is the first time you have bought a Victoria Arduino coffee machine, welcome to high quality coffee-making; if you are already a customer of ours, we feel flattered by the trust you have shown us.

Thanks of the preference. With best wishes, Victoria Arduino







Victoria Arduiro

TECHNICAL CHARACTERISTICS





NOTE: The image shows the dimensions for the 3-groups. The version 2 groups is reduced to 230 mm in length.

Digit 📟

	2 Groups		3 Groups	
NET WEIGHT	71 kg 156 lb		91 kg	200 lb
GROS WEIGHT	87 kg	191 lb	111 kg	244 lb
POWER	4500 W		5200 W	
CAPACITY STEAM BOILER	11,4 I	385,48 oz	17,3 I	584,98 oz
VOLTAGE	380 V three-phase 50 Hz			

тз 🛞

	2 Groups		3 Groups	
NET WEIGHT	74 kg	163 lb	95 kg	209 lb
GROS WEIGHT	90 kg	198 lb	115 kg	253 lb
POWER	7600 W		9500 W	
CAPACITY BOILER GROUP	0,7 l	23,67 oz	0,7 I	23,67 oz
CAPACITY STEAM BOILER	11,4 I	385,48 oz	17,3 I	584,98 oz
VOLTAGE	208 - 240 V three-phase 50 - 60 Hz			

37



INDEX

	SAFETY INDICATIONS				
	SHIPP MACHIN	ING AND HANDLING			
	TECH	NICAL CHARACTERISTICS			
	1. 1.1 1.2 1.3	DESCRIPTION MACHINE.39MAIN KEYBOARD DESCRIPTION40GROUPS KEYBOARD DESCRIPTION41ACCESSORIES LIST42			
	2.	INSTALLATION AND			
I	2.1 2.2	WATER SPECIFICATIONS			
GLIS	3.	ADJUSTMENTS TO BE MADE			
Ë N	3.1 3.2 3.3 3.4	FILLING BOILER MANUALLY44FILLING BOILER MANUALLY44PUMP ADJUSTMENT44HOT WATER ECONOMISER ADJUSTMENT45REPLACING THE CLOCK BATTERY45			
	4. 4 1	USE			
	4.2 4.3 4.4 4.5 4.6	OR AFTER BOILER MAINTENANCE46SWITCHING THE MACHINE ON/OFF46MAKING COFFEE47USING STEAM (Manual steam wand)48MAKING CAPPUCCINO48HOT WATER SELECTION48			
	5. 5.1 5.2 5.3	PROGRAMMING.49KEY49VISUALIZATION (USER Mode)49PROGRAMMING (TECHNICIAN Mode)50			
	6. 6.1 6.2	CLEANING			

6.3 6.4 6.5	CLEANING THE STAINLESS COFFEE-HOLDERS . 55 CLEANING THE UNIT WITH THE AID OF THE BLIND FILTER
7. 7.1	MAINTENANCE
8.	MACHINE FUNCTION MESSAGES57
ELECT VA358 ELECT VA358 ELECT VA358 ELECT VA358 ELECT VA358 ELECT VA358 ELECT VA358	RIC SYSTEMWHITE EAGLE 2 GR T3RIC SYSTEMWHITE EAGLE 3 GR T3GORIC SYSTEMWHITE EAGLE DIGITRIC SYSTEMWHITE EAGLE 2 GR T3 CSAGORIC SYSTEMWHITE EAGLE 3 GR T3 CSAGORIC SYSTEMWHITE EAGLE 3 GR T3 CSAGORIC SYSTEMWHITE EAGLE 3 GR T3 CSAGOAULIC DIAGRAMWHITE EAGLE DIGIT65
HYDR	AULIC DIAGRAM VA358 WHITE EAGLE T366
Boile VA358 Boile Boile Boile Boile Boile	R DIAGRAM WHITE EAGLE T3 (2-3Gr.)

38

Victoria Arduiro

1. **DESCRIPTION MACHINE**



ENGLISH

Victoria Arduiro

1.1 MAIN KEYBOARD DESCRIPTION



UA 358

Victoria Arduiro

1.2 GROUPS KEYBOARD DESCRIPTION



ENGLISH

Victoria Arduiro

1.3 ACCESSORIES LIST



DESCRIPTION	2 GROUPS	3 GROUPS
Single filter	1	1
Double filter	2	3
Spring	2	3
Filter-holder	3	4
Double delivery spout	2	3
Single delivery spout	1	1

DESCRIPTION	2 GROUPS	3 GROUPS
Coffee presser	1	1
Blind filter	2	3
Draining tube 3/4"	1	1
Filling tube 3/8"	1	1
Microfibre cloth	1	1

ENGLISH

42

Victoria Arduiro

2. INSTALLATION AND PRELIMINARY OPERATIONS

Once the machine is out of the packaging and its integrity, and that of the accessories has been checked, place it on a flat, horizontal surface and if necessary, use the adjustable feet to make sure it is correctly level:

- Turn the feet to the left to raise the machine up to a maximum of + 1 cm;
- Turn the feet to the right to lower the machine.



It is advisable to install a softener (1) and then a mesh filter (2) on the external part of the plumbing system, during preliminaries and after levelling the machine.

In this way impurities like sand, particles of calcium, rust etc.. will not damage the delicate graphite surfaces and durability will be guaranteed.

Following these operations, connect the plumbing systems as illustrated in the following figure.



WARNING

Avoid throttling in the connecting tubes. Assess that the drain pipe (3) is able to eliminate waste.

NOTE: In case of exercises in which the service is continuing make parts of the above at least weekly.



KEY

2.1

- 1 Softener
- 2 Mesh filter
- 3 Drain Ø 50 mm

WATER SPECIFICATIONS

Monitoring of water recipe to keep it within required levels and maintenance of filtration system is the user's responsibility.

Failing to meet and maintain water at the following levels will void the entire warranty:

- total hardness 50-60 ppm (parts per million).
- water line pressure between 2 4bar and water to be cold.
- min flow rate: 200 l/hr.
- filtration level below 1.0 micron.
- tds (total dissolved solids) level between 50 – 250 ppm.

- alkalinity level between 10 150 ppm.
- chlorine level less than 0.50 mg/l.
- Ph level between 6.5 and 8.5.

2.2 ELECTRICAL SPECIFICATIONS



The machine must always be protected by an automatic omnipolar switch of suitable power with contact openings of equal distance or more than 3mm.

Victoria Arduino is not liable for any damage to people or objects due to not observing current security measures.

Prior to connecting the machine to the electrical mains, assess that the voltage shown on the machine's data plate corresponds with that of the mains.

If it does not, carry out the connections on the basis of the available electrical line, as follows:

• for V 380 / 3 phases voltage + Neutral:



ENGL

SH

Victoria Arduino

for V 230 / monophase voltage:



- 2 Gray
- 3 Brown
- Yellow green 5

ADJUSTMENTS TO BE MADE BY A **QUALIFIED TECHNICIAN ONLY**

3.1 **FILLING BOILER** MANUALLY

3.

WARNING

This operation must be carried out with the machine is turned off.

All models VA358 are equipped with a level gauge to keep the water level inside the boiler constant.

When using the machine for the first time, it is advisable to fill the boiler by hand to avoid damaging the electrical resistor and turning on the electronic protection.

If this should happen, just turn the machine off and then start it up again to complete its loading procedure.

To fill the boiler manually for the first time, proceed as follows:

- remove the grid and the drip tray;
- turn the manual "A" level tap so that water will enter the boiler:
- after about 45 seconds, shut off the valve "A" as illustrated in the following figure;



switch on the machine.

3.2 PUMP

ADJUSTMENT

NOTE: This operation can be carried out while the machine is turned on.

To adjust the service pressure of the boiler, thus regulating the water temperature, according to the various functions and needs of the coffee desired, proceed as follows:

- Remove the grid and the drip tray;
- Turn the pump registration screw, turning it clockwise to INCREASE and counter clock wise to DECREASE the pressure;



Advisable pressure:

9 bar

• The set pump pressure is displayed in the pressure gauge, inside the machine;



ENGLISH

Victoria Arduiro

At the end of the adjustment process, refit the sheet metal guard on the relevant housing and secure it in place with the two side screws. Refit the drip tray and the work surface grid.

3.3 HOT WATER ECONOMISER ADJUSTMENT

NOTE: This operation can be carried out while the machine is turned on.

All models VA358 are equipped with a hot water mixer tap which adjusts the water temperature and optimises the system's performance.

To adjust the hot water economiser, turn the registration knob.

- The hot water economiser is located inside the machine;
- Turn the adjustment knob ANTICLOCKWISE / CLOCKWISE to INCREASE / REDUCE the temperature of the hot water;



• when the operation has been completed, screw the protective panel back on.

REPLACING THE CLOCK BATTERY

3.4

The electronic control unit has a lithium battery to power the clock; the battery has an autonomy of about three years, after which it will need to be replaced.

In case of an extended period of machine stoppage, the clock can be stopped:

• with the machine off the display will read:



WARNING

Replacement of the lithium battery must be carried out EXCLUSIVELY by Qualified Technician.

Victoria Arduino cannot be held liable for any damage to people or things due to non observance of the safety prescriptions described in this booklet.

Victoria Arduiro

4. USE

Before starting to use the appliance, the operator must be sure to have read and understood the safety prescriptions contained in this booklet.

4.1 COMMISSIONING PROCEDURE OR AFTER BOILER MAINTENANCE

When commissioning the machine for the first time or after carrying maintenance switch ON the machine using the main switch positioned lower down and on the right and proceed as follows:

- If the message "OFF CLOCK DISABLED" appears on the display proceed as follows in step three.
- If the display reads "OFF" press the ON/ OFF key until it reads "OFF –CLOCK DISABLED" and then proceed as described in step 3.

This cycle cannot and must not be interrupted.

If this cycle is interrupted due to a power outage or if the machine is accidentally switched off from the main switch, the next time the machine is switched on, the cycle will be started again for approximately 45 seconds more.

4.2 SWITCHING THE MACHINE ON/OFF

SWITCH ON: plug the machine into the power socket and press the switch "A" so it is in position "I"; the machine will switch on.



If the self-diagnostics report anomalies or failures, the operator MUST NOT intervene. Please contact the Assistance Centre.

• The display, which is not illuminated, will read:



NOTE: The machine is not operational, since the main switch only powers the electronic card.



WARNING

For electronic card maintenance, turn the machine off by means of the external main switch or disconnect the plug.

MANUAL SWITCHING ON/OFF

Automatic On/Off NOT PROGRAMMED

NOTE: make sure that the general switch is always on the position "I".

SWITCH ON: press the ON/OFF button for about 2 seconds until the light switches on. The control unit will start up an auto diagnosis cycle to check the functions, all the selection keys will light up. After the diagnostics stage, the "Home Page" will open on the screen":



NOTE: on completion of the check up all the selection keys are activated.





WARNING

In case the auto diagnosis indicates error or malfunction, call an assistance centre; the operator MUST NOT intervene.

SWITCHING OFF:press the ON/OFF button (()) for about 2 seconds, until the light switches off (). The machine will switch off and the display will read:



Automatic On/Off PROGRAMMED

NOTE: make sure that the general switch is always on the position "I".

The machine will SWITCH OFF at the first time set for stopping the coffee maker (see the PROGRAMMING chapter and the ENERGY SAVING section).

The control unit will perform an auto diagnosis of all functions and all of the selection keys will light up.

After the diagnostics stage, the "Home Page" will open on the screen:



NOTE: once the auto diagnosis has been completed all the keys are activated.

WARNING

\land

If the self-diagnostics report anomalies or failures, the operator MUST NOT intervene. Please contact the Assistance Centre.

The machine will SWITCH ON at the first programmed switch-on time (see the PROGRAMMING chapter and the ENERGY SAVING section).

NOTE: the machine can be switched on or off manually as indicated in the previous paragraph.

4.3 MAKING COFFEE



WARNING

If the sequence indicated below does not take place, see the chapter entitled "TROUBLESHOOTING".

 After commissioning the machine, insert the desired filter (single or double inside the filter holder).



2) Fill the doser with coffee to the brim and put the coffee inside the filter.



 Press the coffee in the filter uniformly using the appropriate presser.



ENGLISH

Victoria Arduiro

 Clean the edge of the filter of coffee residues and insert the filter holder into the dispensing unit.



5) Position the cup/s under the spout/s.



- ENGLISH
- 6) Press the relative P dispensing button for 1 cup or 2 cups of coffee.
- 7) The pump activates and starts the dispensing.
- On reaching the set quantity, the pump stops and the dispensing automatically stops.
- NOTE: At the end of each coffee dispensing, for the cleaning of the group, deliver water for 4-5 seconds.

4.4 USING STEAM (Manual steam wand)

NOTE: Before using the steam wand, always bleed out any condensation for at least 2 seconds or according to the manufacturer's instructions.

CAUTION RISK OF BURNS OR SCALDING

While using the steam nozzle, you must pay attention to not place your hands beneath it or touch just after it has been used.

To use the steam function, pull or push the relevant lever, as shown in the figure. By pulling it completely the lever will hold a position of maximum delivery; by pushing it, the lever will automatically give way.

The two steam nozzles are articulated to guarantee their easy use.



MAKING CAPPUCCINO

4.5

To obtain the typical cappuccino foam, immerse the nozzle all the way into a container 1/3 full of milk (preferably cone-shaped). Turn on the steam. Before the milk starts to boil, pull the nozzle slightly up and lightly move it vertically across the surface of the milk. When you have completed the procedure, clean the nozzle carefully with a soft cloth.



4.6 HOT WATER SELECTION



While using the hot water nozzle, pay careful attention not to place your hands beneath it or touch it just after it has been used.

This nozzle delivers hot water to make tea or herb teas.

Place a suitable container under the hot water nozzle. Press the hot water select button once;

the light **……** will switch on.

The hot water wand will deliver water for the amount of time equivalent to the set value (see PROGRAMMING section and the DOSE PROGRAMMING section) or press the button again to stop pouring.

NOTE: Hot water can be delivered at the same time as coffee.





5. **PROGRAMMING**

5.1 KEY



1 LCD Display.

② RESET key: to turn the machine on and off and to exit menu.
 ③ CURSORS key: to scroll the menu and to increase and decrease values.
 ⑤ ENTER key: to access the menu.

LIST OF DISPLAY FUNCTIONS (USER Mode)

AUTO. CLEAN. CYCLE DOSES DELIVERY COUNT TOTAL MACHINE TOTAL CLEANING COUNTER

5.2 VISUALIZATION (USER Mode)

To enter the user mode display environment, hold down the **ENTER** key for few seconds. The machine will read:

Sunday | 21 March | 14:45

AUTO. CLEAN. CYCLE DOSES DELIVERY COUNT TOTAL MACHINE TOTAL CLEANING COUNTER

0.05 bar

AUTOMATIC CLEANING CYCLE • The display will show:

AUTO. CLEAN. CYCLE

• Press ENTER and the display will read:

AUTO. CLEAN. CYCLE SELECT

- The key in each unit will begin to flash on and off. Insert the blind filter into the filterholder, add half a dose of detergent and attach the filter-holder into the unit where you intend to carry out the automatic cleaning cycle. Carrying out a cleaning cycle in more than one unit at a time is possible.
- Press the vertex key to start the unit automatic cleaning cycle. The display will read:

AUTO. CLEAN. CYCLE i W where 1W indicates that the cleaning cycle has been activated within the 1st unit. Once the cycle of 15 deliveries of 5 seconds each, with a 10-second pause between each delivery, has been completed the selected unit

key will begin to flash on and off again and the display will read:



Where 1R indicates that the group has been

activated the rinse cycle. Press the very to start the rinsing.

• Press the RESET key to view the next functions or to quit the display mode.

DOSES

• The display will read:

DOSES

- Press the ENTER key to access the settings:
 - 1 Expresso
- 1 long coffee
- 2 Expresso
- 2 long coffees
- Hot water
- Steam

The related buttons flashing.

- Pressing one of the flashing keys will show the corresponding programmed setting on the display.
- Press the RESET key to quit the display mode.

Victoria Arduiro

POURING COUNT

• The display will read:

DELIVERY COUNT

- Press the ENTER key and all of the dose, hot water and steam keys will start to flash.
- · Pressing one of the flashing keys will show the corresponding counter on the display.
- Hold for a few seconds the button 55 to reset the counter group.
- · Press the RESET key to guit the display mode.

TOTAL

ENGLISH

• The display will read:

TOTAL

- The key of each group will flash and when pressed, the machine will show the number of coffees poured with the given group.
- Press the ▲ ▼ keys to view the other functions.



· Press the RESET key to guit the display mode.

MACHINE TOTAL

UA 358

• The display will read:



- Press the ▲ ▼ keys to view the other functions.
- · Press the RESET key to guit the display mode.

WASH COUNT

• The display will read:

CLEANING COUNTER

- The key for each group \P will flash and when pressed, the display will show the number of wash cycles carried out for that particular group.
- Press the ▲ ▼ keys to view the other functions.
- · Press the RESET key to guit the display mode.

LIST OF PROGRAMMABLE FUNCTIONS (TECHNICIAN MODE)

PROGRAM DOSES AUTO. CLEAN. CYCLE 🜌 DELIVERY COUNT ON-OFF PROGRAM. 🜌 CUP-WARMER PROG. 🜌 DATE/HOUR POURING TIME SETPOINT PRESS. 🌌 ° FAULTS HISTORY MAINTENANCE 🖉 SETPOINT TEMPERATURE 2* LANGUAGE 🜌 INFORMATION

Operation to be carried out EXCLUSIVELY by a Qualified Technician. Adjustment by NON qualified technicians can invalidate the guarantee.

- * T3 version only
- ° Digit version only

5.3

PROGRAMMING (TECHNICIAN Mode)

To enter the Technician Mode programming environment press and hold for a long time the **ENTER** key and wait for the acoustic signal.

Sunday | 21 March | 14:45

PROGRAM DOSES AUTO, CLEAN, CYCLE **DELIVERY COUNT ON-OFF PROGRAM. CUP-WARMER PROG.** DATE/HOUR

0.05 bar

PROGRAMMING DOSES

· The display will read:

PROGRAM. DOSES

• Press ENTER and the display will read:

PROGRAM. DOSES SFI FCT

All the programmable keys will start to flash on and off.

• Press the coffee key you wish to program; the display will read:

VOLUME C.C:

Followed by the dose amount already set by the manufacturers.

- Vary the dose, by pressing the buttons **A**
- ▼.

Victoria Arduiro

- By pressing the coffee key you want to program, delivery will be started up (in the meantime all the other keys will turn off).
- Once you have the required dose, press the

continuous coffee key 🔊 to stop pouring.

- The display will show the new dose amount which can still be changed by means of the keys ▲ ▼.
- Press the ENTER key to confirm the programmed dose.
- Press the RESET key to cancel programming.
- The programmed coffee key will switch off.

Hot Water

• Press the button and make sure that it lights up. The display will read:

PROGRAM. DOSES SECONDS X.X

The value X.X is the default setting. Press the $\blacktriangle \lor$ keys to vary the hot water delivery time.

• If a new sampling is desired press the **....** button again.

Delivery starts. When the desired dose has been reached press the button again .

- The display will show the new dose value set which can still be changed by pressing the
 ▲ ▼ keys.
- Press the ENTER key or go on to a further selection to terminate the operation.
- Press the RESET key to cancel programming.

The **f** button will turn off.

- Steam timer / temperature
- Press the button and make sure it lights up.

In those models provided with a temperature probe (optional) the control unit automatically recognizes the presence of the probe and the display will read:



followed by the temperature set previously by the manufacturer.

Press the \blacktriangle V keys to vary the temperature of the beverage you want to heat. When the desired temperature has been reached, the steam delivery will automatically stop.

• In the standard version (without temperature

probe), on pressing the the display will read:

PROGRAM. DOSES STEA. SEC.

followed by the amount already set by the manufacturers. Press with the \blacktriangle \checkmark keys to vary the steam delivery time.

• If a new sampling is desired press the substitution again.

Delivery starts. When the desired dose has been reached press the button again 😵.

- The display will show the new value set which can still be changed by pressing the ▲ ▼.
- Press the ENTER key or go on to a further selection to terminate the operation.
- Press the RESET key to cancel programming.
 - The 🕙 button will turn off.

AUTOMATIC CLEANING CYCLE

The display will show:

AUTO. CLEAN. CYCLE

• Press ENTER and the display will read:

AUTO. CLEAN. CYCLE SELECT

- The key in each unit vill begin to flash on and off. Insert the blind filter into the filterholder, add half a dose of detergent and attach the filter-holder into the unit where you intend to carry out the automatic cleaning cycle. Carrying out a cleaning cycle in more than one unit at a time is possible.
- Press the vey to start the unit automatic cleaning cycle. The display will read:

AUTO. CLEAN. CYCLE $_{\rm i}~{\rm W}$

where 1W indicates that the cleaning cycle has been activated within the 1st unit. Once the cycle of 15 deliveries of 5 seconds each, with a 10-second pause between each delivery, has been completed the selected unit

key will begin to flash on and off again and the display will read:



Where 1R indicates that the group has been

activated the rinse cycle. Press the very to start the rinsing.

• Press the RESET key to view the next functions or to quit the display mode.

Victoria Arduiro

- DELIVERY COUNT
- The display will read:

DELIVERY COUNT

• By pressing the ENTER key the display will read:

SELECTION TOTAL SELECT

- All the delivery keys will start to flash on and off. By pressing one of the delivery keys the amount of the deliveries made will be visualised.
- Hold down the RESET key for 3 seconds to reset.

- NOTE: The continuous coffee equals one delivery.
 - Press ▼ key and the display will read:

MACHINE TOTAL DELIVE. XXXX

This indicates the total amount of deliveries made.

- Hold down the RESET key for 3 seconds to reset.
- By pressing the ▼ key the display will read:

CLEANING COUNTER

To access the automatic cleaning counter press $\ensuremath{\mathsf{ENTER}}$.

• The keys , on the machine will begin to flash; when the group key is pressed, the display will show the number of wash cycles carried out. Hold down the **RESET** key for 3 seconds to reset. ON-OFF PROGRAM. • The display will read:

ON-OFF PROGRAM

• By pressing the ENTER, the display will read:

MONDAY ON 07:30 OFF 23.30

where the ON and OFF values indicate when the machine will turn on and off.

- Press ▲ ▼ to change the day forward and backward.
- Press ENTER to vary the programmed starting up time (the message ON 07:30 will start to flash on and off).
- Use the ▲ ▼ keys to vary the starting up time.
- Press ENTER to confirm and to go on to the programmed switching off time (the message OFF 23.30 will start to flash on and off).
- Use the ▲ ▼ keys to vary the switching off time.
- Confirm by pressing ENTER.
- To de-activate the on/off function on weekly day-off, press RESET. The display will read:

DAY OFF

(to reinstate, press **RESET**) After the word SUNDAY, by pressing ▼ again, a beep will signal that you have come to the following page. CUP-WARMER PROGRAMMING

• The display will read:

CUPWARMER PROG.

Programming time

• Pressing ENTER will cause the display to read, for example:

CUP-WARMER PROG. ON XX OFF xx

The message ON XX will begin to flash; use the \blacktriangle \forall keys to change the cup warmer open time (from 0 to 60 min).

- Press ENTER to confirm and pass to the cup warmer OFF time (from 0 to 60 min.
- **NOTE:** Setting one of the two ON/OFF values to 0 will automatically bypass the function.
- Press key for few seconds to pass to the next page.

DATE/HOUR

• The display will read:

DATE/HOUR

• By pressing the ENTER key, the display will read for example:



The times will start to flash on and off.

Victoria Arduiro

 Vary the hours and the minutes by using the key ▲ ▼. Confirm by pressing the ENTER key. Once the hours and the minutes have been varied press ENTER again and vary the day, the month and the year by using the same procedure as described above. On completion press ENTER to go on to the 	 DELIVERY TIME The electronic system control delivery times according to the coffee grinding fineness. The display will read: 	 Press ▲ ▼ to adjust the work-press/temp point. Press ENTER to confirm and pass to the next step. Press RESET to return to the previous page without confirming. PRESSURE - TEMPERATURE TABLE 		
	 will read: DELIVERY TIME XXX Using the ▲ ▼ keys, it is possible to select XXX as: NOT ACTIVE: pouring times will not be shown. TIMED: It will be displayed delivery times. PERSISTENT: It displays the time of the last delivery. Press ENTER to confirm and pass to the next step. Press RESET to return to the previous page 	Bar°C°F0,50110,5230,90,55111,5232,70,60112,5234,50,65113,5236,30,70114237,20,751152390,80115,5239,90,85116,5241,70,90117,5243,50,95118244,41,00119246,21,05119,5247,11,10120,5248,91,15121249,81,20122251,61,25112,5252,51,30123253,4		
	without confirming. SETPOINT PRESS. Allows to chose the pressure/ temperature in the working status. SETPOINT PRESS. When the ENTER key is pressed, the display will read: SETPOINT PRESS. XX.XX BAR	1,30 123 233,4 1,35 124 255,2 1,40 124,5 256,1 1,45 125 257 1,50 126 258,8 1,55 126,5 259,7 1,60 127 260,6 FAULTS HISTORY • The display will read: FAULTS HISTORY • By pressing the ENTER key, the display will read:		

ENGLISH

53

UR 358

Victoria Arduiro

ERROR 01

 Pressing the ▼ key, allows you to scroll down the ten previous alarms saved in the memory. After the tenth alarm, by pressing the ▼ key again you can go on to the next page.

MAINTENANCE

· The display will read:

• By pressing the ENTER key, the display will read:

DELIVE. 10000 01 JANUARY 2005

- Use the ▲ ▼ keys to set both values.
- Use the ENTER key to confirm. Once the set delivery limit or the set maintenance date have been reached, the display will visualize the message:

MAINTENANCE

To remove the MAINTENANCE message, move the date forward or increase the number of coffees.

SETPOINT TEMPERATURE (VERSION T3 ONLY)

• It is possible to access this function by pressing the ENTER key.

The \blacktriangle very serves to adjust the temperatures of the boilers and units; the ENTER key is used to confirm and pass to the next value. When the last unit has been confirmed, the function returns to the main menu.

Pressing the RESET key moves to the next value to be adjusted; any changes made will not be saved.

SETP G1: Unit 1 temperature SETP C1: Boiler 1 temperature SETP G2: Unit 2 temperature SETP C2: Boiler 2 temperature SETP G3: Unit 3 temperature SETP C3: Boiler 3 temperature SETP G4: Unit 4 temperature SETP C4: Boiler 4 temperature

SETPOINT TEMPERATURE

• When the display reads:

SETPOINT TEMP.

- Pressing the seconds will open the OFFSET function.
- The ▲ ▼ keys serve to adjust the OFFSET of the various unit boilers.
- The ENTER key confirms and passes to the next value
- When the last unit has been confirmed, the function returns to the main menu
- Pressing the RESET key passes to the adjustment of the next value; any changes made will not be saved.
 OFFS. G1: Group 1 offset
 OFFS. C1: Boiler 1 offset
 OFFS. G2: Group 2 offset

OFFS. C2: Boiler 2 offset OFFS. G3: Group 3 offset OFFS. C3: Boiler 3 offset OFFS. G4: Group 4 offset OFFS. C4: Boiler 4 offset

LANGUAGE

• The display will read:

LANGUAGE

- Press the ENTER key to visualise the language already set. Choose the desired language by using the ▲ ▼.
- Press ENTER to confirm and pass to the next step.
- Press RESET to return to the previous page without confirming.

INFORMATION

The display shows the information of the electronic power board and of the display:

REL. POWER 0.13 REL. TFT 0.11

54

CLEANING 6.

6.1 SWITCHING OFF

To switch the machine off press the main switch and set the machine to the "O" energy position.

6.2 **CLEANING THE OUTSIDE OF THE MACHINE**

The machine must be set to "O" power (switch off and disconnector open) before any cleaning operations are performed.

WARNING

Do not use solvents, chlorine-based products or abrasives.

WARNING

It is not possible to clean the machine using water jets or standing it in water.

Cleaning the work area: remove the worktop, lifting it up from the front and sliding it out. Remove the water collection dish underneath and clean everything with hot water and cleansers. Cleaning the bottom: To clean all the chromium-plated areas, use a soft, damp cloth.

6.3 **CLEANING THE STAINLESS COFFEE-HOLDERS**

The stainless coffee-holders are situated under the delivery units.

NOTE: To clean proceed as follows:

- Turn the screw placed in the centre of the coffee-holder.
- · Slide the coffee-holder out and check that its holes are not obstructed but clean.
- · If obstructed, clean as described. We recommend cleaning the coffee-holder once a week.

6.4 **CLEANING THE** UNIT WITH THE AID OF THE **BLIND FILTER**

The machine is pre-set for cleaning the delivery unit with a specific washing powder.

The machine will initiate washing cycle which consists in the circulation of hot water followed by regular breaks.

We recommend carrying out a washing cycle at least once a day with special cleansers.

CAUTION RISK OF INTOXICATION

Once the filter-holder has been removed, repeat delivery operations a few times to eliminate any cleanser residues.

To carry out the washing procedure, proceed as follows:

- · Substitute the filter with the delivery unit blind filter.
- · Fill it with two spoonfuls of special cleanser powder and insert it into the unit filter-holder.
- Press one of the coffee keys and halt it after 10 seconds.
- Repeat the procedure several times.
- · Remove the filter-holder and carry our a few deliveries.

CLEANING 6.5 **FILTERS AND** FILTER-HOLDERS

Place two spoonfuls of special cleanser in half a litre of hot water and immerse filter and filterholder (without its handle) in it leaving them to soak for at least half an hour. Then rinse abundantly with running water.

55

ENGLISH

Victoria Arduiro

8. MACHINE FUNCTION MESSAGES

DISPLAY AND KEY INDICATIONS	CAUSE	EFFECT	SOLUTION	NOTE
DIAGNOSIS OF ERROR	At the time of the diagno- sis the system presents faults within the control unit EPROM.	If after 90 sec of machine functioning the water level is not re-established.		
DELIVERY ERROR	On reaching delivery time limit (120 seconds) the dos- er doesn't send out its set commands.	The display indicator and the 'continuous' key belong- ing to the relative unit will flash on and off.	Press the RESET key or one of the keys ▲ ▼.	
DOSER ERROR	If the doser doesn't send out its set commands within the first three seconds from delivery onset.	If the delivery isn't manu- ally halted, the maximum time limit (120 sec) will be blocked.	Press the RESET key or one of the keys ▲ ▼.	
LEVEL ERROR	If after 90 sec of machine functioning the water level is not re-established.	The display indicator will flash on and off. The pump is de- activated. The resistor and all the functions are halted.	Turn the machine off and then turn it on again. All its functions will be re-activated.	
PRESSURE ERROR	When the machine's tem- perature is higher than 130°C.	The display indicator will flash on and off and the re- sistor is de-activated.	The system will be re-estab- lished as soon as the tem- perature goes below 130°C.	The boiler is provided with a manual refitting safety thermostat; if the resistor is not re-established, call a qualified technician.
OVERCURRENT ERR.	Incorrect electrical input caused by a malfunction in one of the machine charges.	The display reading will flash. The pump will switch off. The heating element and all other functions will be disabled.	Switch off the machine and send for a specialist technical engineer.	
FINE GRINDING	The machine registers values different from the set values.	A much longer delivery time.	Modify grinding degree and press the key RESET or one of the keys ▲ ▼.	By leaving the machine in the programming state, with- in 10 minutes from the last selection, the system will re- turn to the previous configu- ration and the display will in- dicate its reestablishment of normal functioning.
COARSE GRINDING	The machine registers values different from the set values.	A much shorter delivery time.	Press the RESET key or one of the keys ▲ ▼.	

ENGLISH

57

More info

Victoria Arduiro

Via Madonna d'Antegiano, 6 62020 Belforte del Chienti Macerata Italy Tel. +39.0733.950243 Fax +39.0733.950247 www.victoriaarduino.com E-mail: info@victoriaarduino.com